

# Purchase Order Receipt Listing

Friday, February 13, 2015 8:20:29 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO27136 Receipt Dates from 2/13/2015 to 2/13/2015 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curt Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
Vendor ID/Vendor Name PO27136	1	VC-RYS001	Ryerson Canada		2/12/2015	2/13/2015	12.0000	\$11.91	0.0000	0	\$142.90
CAD	No		M7075T6B5.000X0.3 f 75 7075-T6 BAR 5.000" f X 0.375" m131552		12.0000	DCUSER		\$142.90	0.0000	0	
	2		M7075T6B0.375X6.0 f 00 7075-T6 Plate 0.375" f X 6.000", QQ-A 250/12 m131552		2/12/2015	2/13/2015	12.0000	\$14.30	0.0000	0	\$171.66
	No				12.0000	DCUSER		\$171.66	0.0000	0	
	3		M7075T6B1.750X02. f 250 7075-T6 BAR 1.750" f X 2.250" m131552		2/12/2015	2/13/2015	12.0000	\$25.01	0.0000	0	\$300.17
	No				12.0000	DCUSER		\$300.17	0.0000	0	
	4		M7075T6B4.000X4.0 f 00 7075-T6 BAR 4.000" f X 4.000" m131552		2/12/2015	2/13/2015	8.0000	\$79.17	0.0000	0	\$633.33
	No				8.0000	DCUSER		\$633.33	0.0000	0	
	5		71401-45 PROCUREMENT QUALITY CLAUSES m131552		2/12/2015	2/13/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No				1.0000	DCUSER		\$0.00	0.0000	0	

Total Received Quantity: 45.0000  
Total Qty to Inspect (PO U/M): 0.0000  
Total Reject Quantity: 0.0000  
Total Receipt Value: \$1,248.06  
Total Balance Due Quantity: 0.0000



# RYERSON

## Packing List Shipping Order

URL for Test Reports: portal.ryerson.com/r

ID: 0N4619915

MO #

200 RUE DU CHEMINOT  
200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5  
VAUDREUIL QC J7V 5V5

Page 1 of 2 02/10/15 18:56 CST  
SO AP

SOLD TO:  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET

SHIP TO:  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET

Order Number
X6-345431
Purchase Order
PO27136

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone (613) 632-3336

Total Packages: 1

Ship Via	Freight	Customer #	Sales	Tax Status	Contact	Certs	Due Date
Ontario	Our Truck Prepaid/Allowe	1946	21 JL	Taxable		1	02/12/2015
Bill of Lading:	Pro Bill:	Ship Approval:	Ship Date:		Order Date:		
					01/20/2015		

Line No.	Item	Description	Qty Shipped	B/O Quantity
----------	------	-------------	-------------	--------------

1 5500-0004 7075-T651 00-A-250/12 0.375 X 5.00 X 144.00  
Tariff Code: 7606.12.10.52

( 1 -BUNDL 28 )  
Order Qty: 1 UEA  
Pcs: 1  
1 pcs Loc EXP  
T: 4346573  
1.00 UEA

Ctrl: X6FV7458 H: 690624A2  
LINE 1  
T: 4346573  
1 pcs Loc EXP

2 5500-0004 7075-T651 00-A-250/12 0.375 X 6.00 X 144.00  
Tariff Code: 7606.12.10.52

( 0 -PK/WI 34 LINE 1 )  
Order Qty: 1 UEA  
Pcs: 1  
1 pcs Loc EXP  
T: 4346573  
1.00 UEA

Ctrl: X6FV7459 H: 690624A2  
LINE 2  
T: 4346573

Customer/Driver Instructions:  
HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARIOT ELEVATEUR\_AVANT COTE CHAUFFEUR  
CFC ET MTR REQUIS A LA LIVRAISON

DAS  
8015-082-13

Received by: \_\_\_\_\_ Date: \_\_\_\_\_  
Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at [www.Ryerson.com](http://www.Ryerson.com),  
or from your sales representative, or by calling (800) 268-2680.

### Packing List

Alloys of Aluminum, Copper, Steel Caution:  
Processing of this material may present a physical and or health hazard. See material safety data sheets for further information.



# RYERSON

## Packing List Shipping Order

URL for Test Reports: portal.ryerson.com/r  
ID: 0N4619915

MO #

200 RUE DU CHEMINOT  
200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5  
VAUDREUIL QC J7V 5V5

Page 2 of 2 02/10/15 18:56 CST  
SO AP

Phone (450) 424-0153

SOLD TO:

DART AEROSPACE LTD.  
1270, ABERDEEN STREET

SHIP TO:

DART AEROSPACE LTD.  
1270, ABERDEEN STREET

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone (613) 632-3336

Line No.

Item

Description

Qty Shipped

B/O Quantity

3

5556-7210 7075-T651 QQ-A-250/12 1.75 X 2.25 X 144.00

Tariff Code: 7606.12.10.52

Order Qty:

1 UEA

Pcs: 1

1.00 UEA

( 0 -PK/WI 60 LINE 1 )

Cntrl: X6FV7461 H: 110556B8

T: 4354731

1 pcs Loc EXP

LINE 3

\*\*\* Filled by Initials: SR

4

5556-9205 7075-T651 QQ-A-250/12 4.00 X 4.00 X 96.00

Tariff Code: 7606.12.10.52

Order Qty:

1 UEA

Pcs: 1

1.00 UEA

( 0 -PK/WI 157 LINE 1 )

Cntrl: X6FV7462 H: 699463A6

T: 4345343

1 pcs Loc EXP

LINE 4

\*\*\* Filled by Initials: SR

5

7915-9998 CHARGE ENERGIE/TIQUE/ENERGY CHARGE

Tariff Code: 7606.12.10.52

Order Qty:

1.0000 LOT

Pcs: 0

1.00 LOT

Customer/Driver Instructions:

HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARIOT ELEVATEUR AVANT COTE CHAUFFEUR  
CFC ET MTR REQUIS A LA LIVRAISON

Received by:

Date:

Packing List

Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at [www.Ryerson.com](http://www.Ryerson.com),  
or from your sales representative, or by calling (800) 268-2680.

Alloys of Aluminum, Copper, Steel Caution:

Processing of this material may present a physical and or health hazard. See material safety data sheets for further information.

02/10/15 18:56 CST  
0N4619915  
2015-02-13



SHIP TO:
SOLD TO:

**KAISER**  
**ALUMINUM**  
Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

# CERTIFIED TEST REPORT

Serial Number  
4346573

CUSTOMER PO NUMBER: 061322	WORK PACKAGE:	CUSTOMER PART NUMBER:	SHIP RUN/LOAD: 103010/21	GOVT CONTRACT NUMBER:
KAISER ORDER NO: 1177048	LINE ITEM: 9	SHIP DATE: 16-SEP-2014	ALLOY: 7075 /	CLAD: BARE
TEMPER: T651	PRODUCT DESCRIPTION: Sawed Plate	WEIGHT SHIPPED: 6529 LB	QUANTITY: 24 PCS EST.	TRUCK B/L #: 2049837
GAUGE: 0.3750 IN (9.5250 MM)	DIA/ETW/IDTH: 48.500 IN (1231.9 MM)	LENGTH: 144.500 IN (3670.3 MM)		

MHU 1820808: LOT 690624A2: 10 pieces;  
MHU 1820622: LOT 690669A7: 14 pieces;

## Certified Specifications

AMS 4045/RevK  
CMMP 025/RevU

AMS-QQ-A-250/12/RevA

ASTM B 209/Rev10

Test Code: 1512

## Test Results

Lot: 690624A2 Cast 650

Drop 23

Ingot 1

Melted in USA

(ASTM E8/E557)  
(EN 2002-1)

Tensile:	Tempor	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	86.4 : 87.2 (596 : 601)	75.4 : 78.6 (520 : 528)	13.0 : 13.6

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.07	0.15	1.8	0.02	2.6	0.19	5.8	0.02	0.01	0.00	TOT 0.05



Trantwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

# CERTIFIED TEST REPORT

Serial Number  
4346573

Lot: 690669A7 Cast 650 Drop 23 Ingot 2 Melted in USA

(ASTM B5557)  
(EN 2002-1)

Tensile:	Tempor	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	86.3 : 86.5 (595 : 596)	75.3 : 75.5 (519 : 521)	12.5 : 13.0

(ASTM E1251)													
Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER		
Actual(wt%)	0.07	0.15	1.6	0.02	2.6	0.19	5.8	0.02	0.01	0.00	TOT	0.05	

## ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	6.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remninder

## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO 9001:2008/MS2100C certified and hereby certifies that all material shipped under this order:  
\* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses within certification limits, mechanical properties are as shown herein and chemical composition meets specification requirements.  
\* was melted in the United States in America or a qualifying country per DPAHS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DPAHS 252.325 for domestic content.  
\* has been thermally processed in compliance with AMS 2772, where applicable.  
\* is in compliance with the limits of detection of ASTM E1251 (i.e. 1 ppm).  
\* is in compliance with RoHS 2, European Union Directive 2011/65/EU.  
\* is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n°1907/2006.  
\* is free of Conflict Minerals, as defined in Section 1502 of the Dodd-Frank Act.  
Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on this certificate may be punishable by a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR



# RYERSON

## C e r t i f i c a t   d e   C o n f o r m i t é

### Vendu Par:

RYERSON CANADA INC.  
200 RUE DU CHEMINOT  
VAUDREUIL-DORION      QC J7V 5V5  
GST/TPS REG. # 895962561RT0001Y  
QST/TVQ REG. # 1019096102 TQ0001  
Tél: 450-424-0153      Fax: 450-424-0853

#BdeC : PO27136

Rel :

#BdeV : 345431 1      10 FEV. 2015

#Conn :

#Fact :

Vendu à: ( 1946 )

DART AEROSPACE LTD.  
1270, ABERDEEN STREET  
HAWKESBURY

ON      K6A 1K7

Tél: (613)632-3336

Fax: (613)632-4443

Livré à: ( 1 )

DART AEROSPACE LTD.  
1270, ABERDEEN STREET  
HAWKESBURY  
K6A 1K7

ON

Certificat de Conformité

No Cert.: 345431

Code: 55000004

7075-T651 QQ-A-250/12

0.375 X 5.00 X 144.00

Mcx

1

KAISER ALUMINUM

Numéro de lot

690624A2

LINE 1

Test ID

4346573

Numéro de Contrôle

X6FV7458

1

CECI N'EST QU'UN CERTIFICAT DE CONFORMITÉ

À qui de droit,

La présente est pour certifier que le matériel  
fourni ci-haut est conforme aux spécifications  
indiquées sur votre commande ci-haut mentionnée.

  
SIGNATURE AUTORISÉE

# RYERSON

## C e r t i f i c a t   d e   C o n f o r m i t é

### Vendu Par:

RYERSON CANADA INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION      QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tél: 450-424-0153      Fax: 450-424-0853

#BdeC : PO27136

Rel :

#BdeV : 345431 2

#Conn :

#Fact :

Vendu à: ( 1946 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tél: (613) 632-3336

Fax: (613) 632-4443

ON K6A 1K7

Livré à: ( 1 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

K6A 1K7

10 FEV. 2015

ON

Certificat de Conformité

No Cert.: 345431

Code: 55000004

7075-T651 QQ-A-250/12

0.375 X 6.00 X 144.00

Mcx

1

KAISER ALUMINUM

Numéro de lot

690624A2

LINE 2

Test ID

4346573

Numéro de Contrôle

X6FV7459

1

CECI N'EST QU'UN CERTIFICAT DE CONFORMITÉ

À qui de droit,

La présente est pour certifier que le matériel  
fourni ci-haut est conforme aux spécifications  
indiquées sur votre commande ci-haut mentionnée.

SIGNATURE AUTORISÉE

SHIP TO:
SOLD TO:

**KAISER  
ALUMINUM**  
Trentwood Works - Spokane, WA 99215  
Phone: (800) 357-2588

# CERTIFIED TEST REPORT

Serial Number  
4354731

CUSTOMER PO NUMBER: 064884	WORK PACKAGE:	CUSTOMER PART NUMBER:	SHIP RUN/LOAD: 103064/11	DDVT CONTRACT NUMBER:
KAISER ORDER NO: 1180056	LINE ITEM: 1	SHIP DATE: 28-NOV-2014	ALLOY: 7075 /	CLAD: BARE
WEIGHT SHIPPED: 6330 LB	QUANTITY: 4 PCS EST.	TRUCK B/L #: 2051031	GAUGE: 1.7500 IN (44.4500 MM)	TEMPER: T651
PRODUCT DESCRIPTION: Kaiser Select Plate				
DIAMETER/WIDTH: 60.500 IN (1538.7 MM)		LENGTH: 144.500 IN (3670.3 MM)		

MHU 1831930: LOT 10261886: 1 pieces;  
MHU 1841281: LOT 11055688: 3 pieces;

## Certified Specifications

AMS 4045/RevK

AMS-QQ-A-250/12/RevA

ASTM B 209/Rev10

Test Code: 1512

## Test Results

Lot: 10261886 Cast 862 Drop 25 Ingot 4 Melted in USA

(ASTM E8/B557)  
(EN 2002-1)  
Tensile: Temper Dir / # Tests Ultimate KSI (MPA) Yield KSI (MPA) Elongation %  
T651 LT / 2 (Min:Max) 82.6 : 82.7 72.4 : 73.6 11.0 : 11.8  
(570 : 570) (499 : 507)

(ASTM E1251)  
Chemistry: Si FE CU MN MG CR ZN TI V ZR OTHER  
Actual(wt%) 0.07 0.26 1.5 0.02 2.5 0.20 5.8 0.02 0.01 0.01 TOT 0.03

Lot: 11055688 Cast 676 Drop 03 Ingot 6 Melted in USA

(ASTM E8/B557)  
(EN 2002-1)  
Tensile: Temper Dir / # Tests Ultimate KSI (MPA) Yield KSI (MPA) Elongation %  
T651 LT / 2 (Min:Max) 81.3 : 82.8 71.7 : 74.0 12.8 : 13.0  
(561 : 571) (494 : 510)

(ASTM E1251)  
Chemistry: Si FE CU MN MG CR ZN TI V ZR OTHER  
Actual(wt%) 0.07 0.18 1.4 0.02 2.4 0.19 5.7 0.03 0.01 0.01 TOT 0.05



# KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4354731

	ALLOY LIMITS											MAX
	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

## CERTIFICATION

Kaiser Aluminum Fabrication Products, LLC (Kaiser), is ISO 9001:2008/AS9100C certified and hereby certifies that all material shipped under this order:  
 \* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material that exceeds the applicable specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements.  
 \* was melted in the United States of America or a qualifying country per DFARS 225.672-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 202.226 for domestic content.  
 \* has been thermally processed in compliance with AMS 2772, where applicable.  
 \* is mercury free, within the limits of detection of ASTM E1251 (4 = 1ppm).  
 \* is in compliance with Part 2, European Union Directive 2011/65/EU.  
 \* is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n°1907/2006.  
 \* is free of Conflict Minerals, as defined in Section 1502 of the Dodd-Frank Act.  
 Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or omissions on this certificate may be punished as a felony under federal law.

*James Hemenway*

JAMES HEMENWAY, LABORATORIES SUPERVISOR

SHIP TO:
SOLD TO:

**KAISER**  
**ALUMINUM**  
 Trentwood Works - Spokane, WA 99215  
 Phone: (800) 367-2586

# **CERTIFIED TEST REPORT**

Serial Number  
 4345343

CUSTOMER PO NUMBER: 081322		WORK PACKAGE:	CUSTOMER PART NUMBER:		SHIP RUN/LOAD: 103002/14	GOVT CONTRACT NUMBER:
KAISER ORDER NO: 1177048	LINE ITEM: 13	SHIP DATE: 3-SEP-2014	ALLOY: 7075	CLAD: BARE	TEMPER: T651	PRODUCT DESCRIPTION: KaiserSelect Plate
WEIGHT SHIPPED: 14938 LB	QUANTITY: 4 PCS EST.	TRUCK B/L #: 2049838	GAUGE: 4.0000 IN (101.6000 MM)		DIA/THK/WIDTH: 62.500 IN (1587.5 MM)	LENGTH: 147.800 IN (3748.0 MM)

MHU 1818053: LOT 898385A1: 1 pieces;  
 MHU 1818112: LOT 898483A8: 1 pieces;  
 MHU 1818114: LOT 898483A8: 1 pieces;  
 MHU 1818198: LOT 898385A1: 1 pieces;

## **Certified Specifications**

AMS 4045/RevK

AMS-QQ-A-250/12/RevA

ASTM B 209/Rev10

Test Code: 1512

## **Test Results**

Lot: 898385A1 Cast 851 Drop 12 Ingot 1 Melted in USA

(ASTM B8/B557)  
 (EN 2002-1)

Tensile:	Temper	Dls / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T851	LT / 2 (Min:Max)	71.2 : 71.8 (491 : 495)	57.9 : 58.2 (399 : 401)	10.9 : 11.0

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.18	1.5	0.03	2.5	0.18	5.7	0.03	0.01	0.01	TOT 0.05



# KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4345343

Lot: 889463A8 Cast 881

Drop 00

Ingot 1

Melted in USA

(ASTM E9/B957)

EN 2002-11

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPa)	Yield KSI (MPa)	Elongation %
	T851	LT / 2 (Min:Max)	73.9 : 74.2 (510 : 612)	61.0 : 62.4 (421 : 430)	11.8 : 11.6

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.18	1.4	0.04	2.3	0.18	6.6	0.03	0.01	0.01	TOT 0.06

### ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	6.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.60	2.0	0.30	2.9	0.28	8.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO 9001:2008/AS9100C certified and hereby certifies that all material shipped under this report:  
\* has been inspected, tested, and found to be in performance with the requirements of the specifications indicated herein. For material which does not have specific mechanical properties or chemical composition and chemical composition limits specifications requirements;  
\* was melted in the United States of America or a qualifying country per OFARS 228.872-1(a), was manufactured in the United States of America, and meets the requirements of OFARS 228.873 for domestic content;  
\* has been formally processed in compliance with AMS 2773, where applicable;  
\* is mercury free, within the limits of detection of ASTM B1281 (i.e. < 1ppm);  
\* is in compliance with RoHS 2, European Union Directive 2011/65/EU;  
\* is in accordance with and complies with any notices to the European Chemical Agency, ECHA, REACH regulation, (RE) n°1807/2006;  
\* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.  
Any requests to investigate that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum Laboratory. The recording of false, fictitious or fraudulent statements or entries on this certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

# RYERSON

## C e r t i f i c a t d e C o n f o r m i t é

Vendu Par:  
RYERSON CANADA INC.  
200 RUE DU CHEMINOT  
VAUDREUIL-DORION QC J7V 5V5  
GST/TPS REG. # 895962561RT0001Y  
QST/TVQ REG. # 1019096102 TQ0001  
Tél: 450-424-0153 Fax: 450-424-0853

#BdeC : PO27136  
Rel :  
#BdeV : 345431 4  
#Conn :  
#Fact :

10 FEV. 2015

Vendu à: ( 1946 )  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET  
HAWKESBURY  
Tél: (613)632-3336  
Fax: (613)632-4443

ON K6A 1K7

Livré à: ( 1 )  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET  
HAWKESBURY  
K6A 1K7

ON

Certificat de Conformité

No Cert.: 345431

Code: 55569205  
7075-T651 QQ-A-250/12  
4.00 X 4.00 X 96.00

Mcx  
1

KAISER ALUMINUM

Numéro de lot  
699463A6  
LINE 4

Test ID  
4345343

Numéro de Contrôle  
X6FV7462

1

CECI N'EST QU'UN CERTIFICAT DE CONFORMITÉ

À qui de droit,

La présente est pour certifier que le matériel  
fourni ci-haut est conforme aux spécifications  
indiquées sur votre commande ci-haut mentionnée.

  
SIGNATURE AUTORISÉE



# RYERSON

## C e r t i f i c a t   d e   C o n f o r m i t é

### Vendu Par:

RYERSON CANADA INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION      QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tél: 450-424-0153      Fax: 450-424-0853

#BdeC : PO27136

Rel :

#BdeV : 345431 3

#Conn :

#Fact :

10 FEV. 2015

Vendu à: ( 1946 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

ON K6A 1K7

Tél: (613)632-3336

Fax: (613)632-4443

Livré à: ( 1 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

ON

K6A 1K7

Certificat de Conformité

No Cert.: 345431

Code: 55567210

7075-T651 QQ-A-250/12

1.75 X 2.25 X 144.00

Mcx

1

KAISER ALUMINUM

Numéro de lot

110556B8

LINE 3

Test ID

4354731

Numéro de Contrôle

X6FV7461

1

CECI N'EST QU'UN CERTIFICAT DE CONFORMITÉ

À qui de droit,

La présente est pour certifier que le matériel  
fourni ci-haut est conforme aux spécifications  
indiquées sur votre commande ci-haut mentionnée.

  
SIGNATURE AUTORISÉE

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M705TB84.00 x 4.00  
 DATE: 15-02-17

PO / BATCH NO.: P027136/M131552

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 8"  
 QUANTITY INSPECTED: 8'  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 4.00"  
 THICKNESS RECEIVED: 4.25"  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	<u>6994363Ab</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>9</u> DATE: <u>15-02-17</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 4707576B1750X2250

PO / BATCH NO.: 8027136/M131552

DATE: 15-02-17

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 1.750"

QUANTITY RECEIVED: 12'

THICKNESS RECEIVED: 1.750"

QUANTITY INSPECTED: 12'

SHEET SIZE ORDERED: 12/4

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 12/4

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	
CORRECT REF # TO LINK CERT	(Y) N	<u>11055665</u>
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>9</u>	SIGNED OFF BY: _____
DATE: <u>15-02-17</u> <u>9-89</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO27136**

Purchase Order Date 1/20/2015

PO Print Date 1/20/2015

Page Number 1 of 3

Order From :  
RYERSON  
200 DU CHEMINOT  
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**

Contact Name  
Vendor Phone 450-424-0153

Ship To Contact  
Ship To Phone  
Ship Via: Yours ppd  
Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 10  
Currency CAD  
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	2/12/2015 Yes 2/12/2015		12.00 f	\$15.14	\$181.65
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MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$181.65

2	M7075T6B0.375X6.000	7075-T6 Plate 0.375" X 6.000", QQ-A 250/12	2/12/2015 Yes 2/12/2015	FN	12.00 f	\$18.18	\$218.20
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MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$218.20

DAS  
9  
9-89

15-02-17

Note:

1/20/2015





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO27136**

Purchase Order Date 1/20/2015

PO Print Date 1/20/2015

Page Number 2 of 3

Order From :  
RYERSON  
200 DU CHEMINOT  
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 450-424-0153

Ship To Contact  
Ship To Phone

Ship Via: Yours ppd  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 10  
Currency CAD  
FOB Destination-Collect

3	M7075T6B1.750X02.250	7075-T6 BAR 1.750" X 2.250"	2/12/2015	12.00	\$31.80	\$381.55
		Yes	2/12/2015	f		

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$381.55

4	M7075T6B4.000X4.000	7075-T6 BAR 4.000" X 4.000"	2/12/2015 FN	8.00	\$100.63	\$805.05
		Yes	2/12/2015	f		

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$805.05

Note:

1/20/2015

DAS  
9  
9-89

15-02-17.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO27136**

Purchase Order Date 1/20/2015

PO Print Date 1/20/2015

Page Number 3 of 3

Order From :  
RYERSON  
200 DU CHEMINOT  
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 450-424-0153

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 10  
Currency CAD  
FOB Destination-Collect

5	71401-45	PROCUREMENT QUALITY CLAUSES	2/12/2015	1.00 ✓	\$0.00	\$0.00
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No

2/12/2015

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

SP15-02-13

Line Total: \$0.00

PO Total: \$1,586.45

W  
CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 1/20/2015